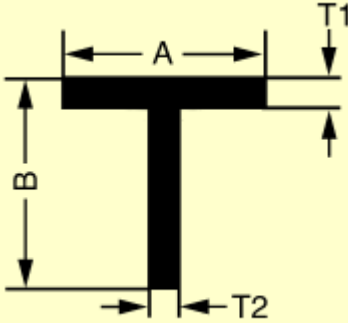


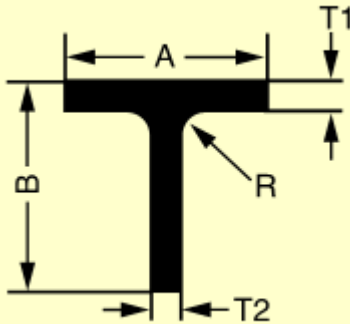
TEE - SQUARE CORNERS



All corners = .015" radius.

DIE NUMBER	A	B	T1	T2	LBS/FT	KG/M
ES05625	0.750	0.750	0.125	0.125	0.203	0.302
ES05623	1.000	1.000	0.125	0.125	0.277	0.412
ES05668	2.000	1.000	0.125	0.125	0.424	0.631
ES05624	2.000	2.000	0.125	0.125	0.572	0.851
ES05997	2.000	2.000	0.250	0.250	1.106	1.646

TEE - SQUARE CORNERS, ROUNDED INSIDE



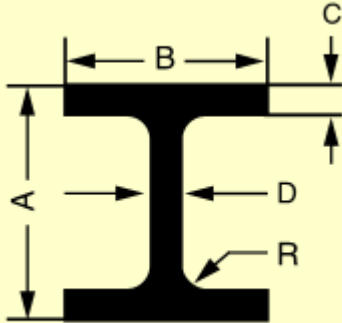
Square corners = .015" radius

***Available in 6063 alloy only (Pricing Premium Applies).

^^^Length restriction in effect..

DIE NUMBER	A	B	T1	T2	R	LBS/FT	KG/M
ES05693	1.500	1.500	0.188	0.188	0.188	0.642	0.955
ES04033^^^	3.000	3.000	0.375	0.375	0.375	2.560	3.810
ES05784	4.000	2.000	0.250	0.250	0.250	1.728	2.571
ES05783^^^	4.000	3.000	0.250	0.250	0.250	2.023	3.010

I-BEAM - ROUNDED INSIDE CORNERS



Square corners = .015" radius

***Available in 6063 alloy only (Pricing Premium Applies).

^^^Length restriction in effect.

DIE NUMBER	A	B	C	D	R	LBS/FT	KG/M
ES04021^^^	4.000	3.000	0.312	0.188	0.375	3.100	4.613
ES05877^^^	5.000	3.500	0.312	0.250	0.437	4.061	6.044
ES04028^^^	6.000	3.000	0.312	0.250	0.375	3.937	5.859
ES05893^^^	6.000	3.500	0.375	0.250	0.438	4.840	7.203